

2nd Quarter Promotion 2017

THINBIT®

GROOVE 'N TURN®

Purchase any ten (10) GROOVE 'N TURN® carbide inserts and receive 50% off of a GROOVE 'N TURN® toolholder!

*Section 7 Groove 'N Turn® Toolholders only
Valid only through June 30, 2017*



GROOVING

PG 1-9*

THREADING

PG 4-9*

FACE GROOVING

PG 2-9*

PARTING

PG 5-3*

*Page numbers referenced from our 2016 catalog



Call for a quote
888-844-6248



BAR SPECIFICATIONS

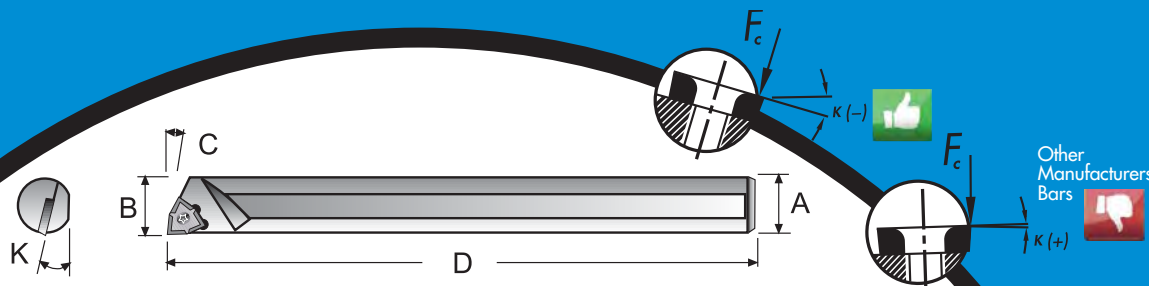
INSERT SPECIFICATIONS

Right Hand Boring Bar Style	Minimum Bore 'B' with .007" Radius Insert	Material/ Price Extension Ratios Steel 4 x Ø Carbide 8 x Ø	Bar Diameter 'A'	Length 'D'	Lead Angle 'C'	'K' Angle 'K'	Boring Bar Includes Screw and Wrench	Insert Style	Corner Radius	DURA-MAX® 4000 CARBIDE For Steel & Interrupted Cutting	DURA-MAX® 5000 CARBIDE For Aluminum & Non-ferrous	Coating	
	.210"	Carbide \$205	.187"	4.474"	3°	17°	MBEC131821R		.004"	MBEIW04D4_	MBEIW04D5_	Uncoated add 'U' TiN add 'C' TiAIN add 'E'	
	.210"		Steel \$149	.187"	3.500"	3°	17°		MBES131821R	.008"	MBEIW08D4_		MBEIW08D5_
	.270"	.250"		4.000"	3°	12°	MBES132527R		.015"	MBEIW15D4_	MBEIW15D5_		
	.270"	Steel \$149	.250"	4.000"	3°	15°	MBFS132527R		.004"	MBFIW04D4_	MBFIW04D5_		
		Carbide \$235	.250"	6.488"	3°	15°	MBFC132527R		.008"	MBFIW08D4_	MBFIW08D5_		
									.015"	MBFIW15D4_	MBFIW15D5_		
	.180"	Steel \$149	.187"	2.500"	7°	17°	MBAS171818R		.002" CDCH	MBAIZ02D4_	MBAIZ02D5_		
		Carbide \$220	.156"	4.477"	7°	17°	MBAC171518R			.007" CDCH	MBAIW07D4_		MBAIW07D5_
	.220"	Carbide \$220	.187"	4.477"	5°	17°	MBAC151822R		.015" CDCH		MBAIW15D4_		MBAIW15D5_
	.230"	Steel \$149	.187"	3.500"	5°	17°	MBAS151823R						
	.280"	Steel \$149	.250"	4.000"	5°	12°	MBAS152528R						
Carbide \$220		.250"	6.504"	5°	12°	MBAC152528R							
	.270"	Steel \$149	.187"	3.500"	5°	17°	MBBS151827R		.002" TDAB	MBBIZ02D3_	MBBIZ02D5_		
	.300"		.250"	4.000"	5°	12°	MBBS252530R (coolant bar) *		.007" TDCH	MBBIW07D4_	MBBIW07D5_		
	.300"	Carbide \$235	.250"	6.488"	5°	12°	MBBC152530R		.015" TDCH	MBBIW15D4_	MBBIW15D5_		
	.430"	Steel \$160	.375"	5.500"	0°	8°	MBCS103743R		.002" TPCB	MBCIZ02D3_	MBCIZ02D5_		
	.560"		.500"	6.000"	5°	2°	MBCS255056R (coolant bar) *		.015" TPCH	MBCIW15D3_	MBCIW15D5_		
									.031" TPCH	MBCIW31D3_	MBCIW31D5_		

Valid through June 30, 2017,

*while supplies last.

Kaiser Tool Company reserves the right to limit, modify or cancel any promotional offer.



MINI-BORE® bars are designed with a negative cutting rake or 'K' angle. This unique design provides critical advantages:

- Greater cross-sectional area under the cutting edge which increases the strength and rigidity of the pocket.
- Increased screw thread engagement to reduce thread stripping and increase insert holding power.
- Better surface finishes due to better chip control and flow.