

THINBIT®

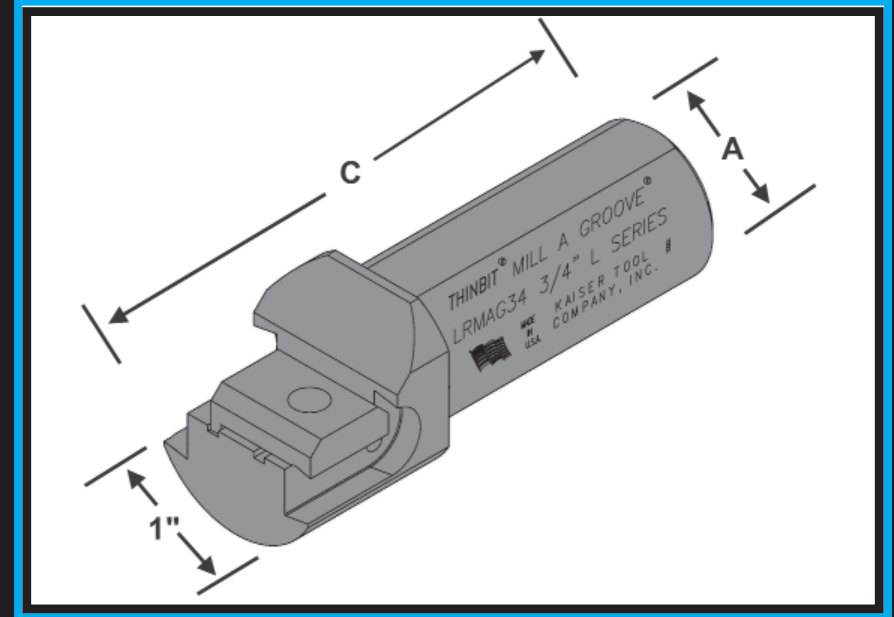


THINBIT®, from Kaiser Tool Company, presents the Mill A Groove® line for trepanning on a CNC or conventional milling machine.

The tool enables machining groove diameters that are concentric to the spindle rotation and not the table movement and eliminates secondary lathe operations for face grooving.

The insert does not rotate about its own center, so the groove can be symmetrical or asymmetrical. One insert can make convex and concave radius grooves, chamfered edges, angles and special profiles.

THINBIT®



Inserts available (.004" through .150") in .001" increments.
(See pages 2-9 & 2-10 in the 2018 THINBIT® catalog)

Shank Orientation	Shank Dimensions "A"	Toolholder Package (Includes Shank, head, clamp and hardware)	Overall Length "C"	Clamp	Clamp Hardware
Right Hand or Left Hand	.500" Ø X 1.50" long	LRMAG12	2.35"	Clamp C	Screw: S2808 Wrench: W1009 Pin: P0305
	.625" Ø X 1.63" long	LRMAG58	2.48"		
	.750" Ø X 1.63" long	LRMAG34	2.48"		
	.787" Ø X 1.63" long	LRMAG20M	2.48"		
	.984" Ø X 1.92" long	LRMAG25M	2.77"		
Use as either hand with centered inserts	1.00" Ø X 1.92" long	LRMAG01	2.77"		